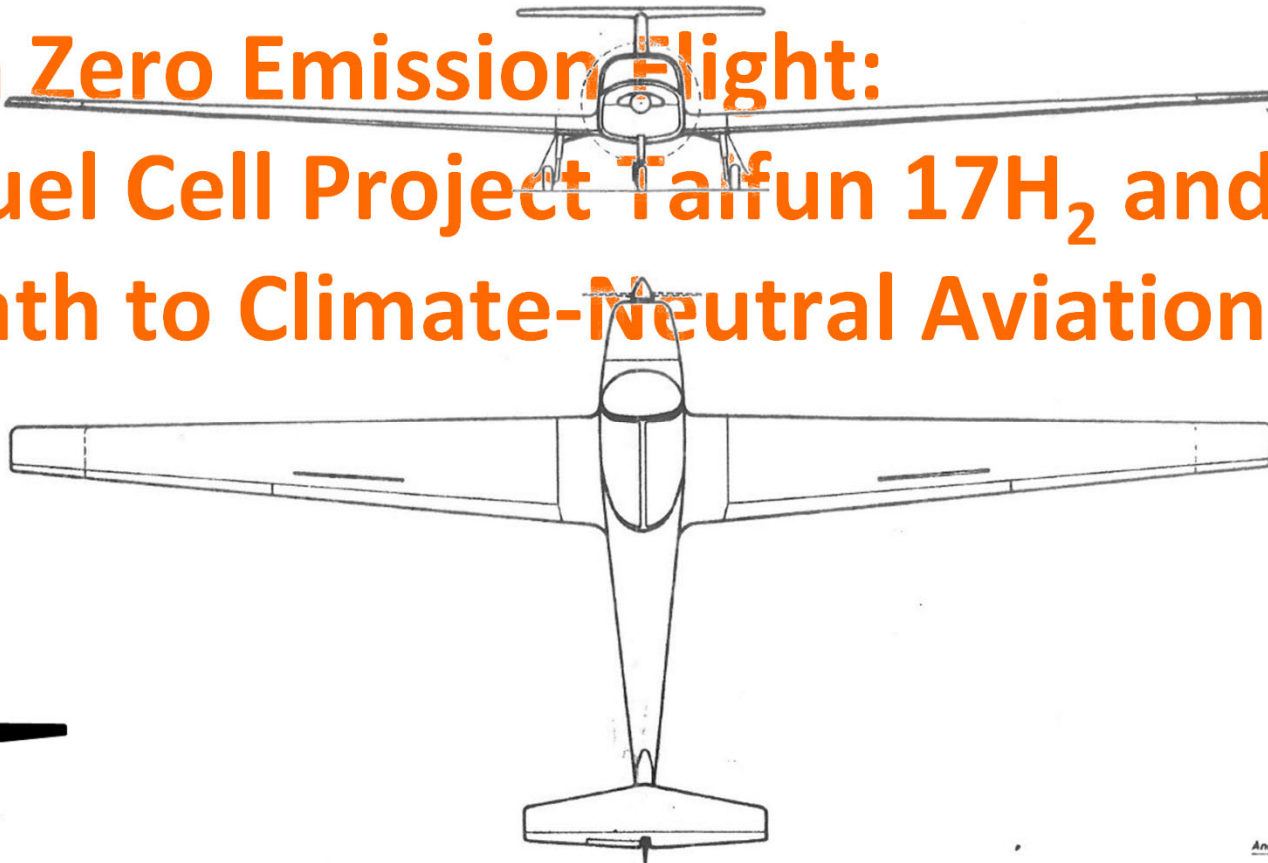




Vision Zero Emission Flight: The Fuel Cell Project Taifun 17H₂ and the Path to Climate-Neutral Aviation

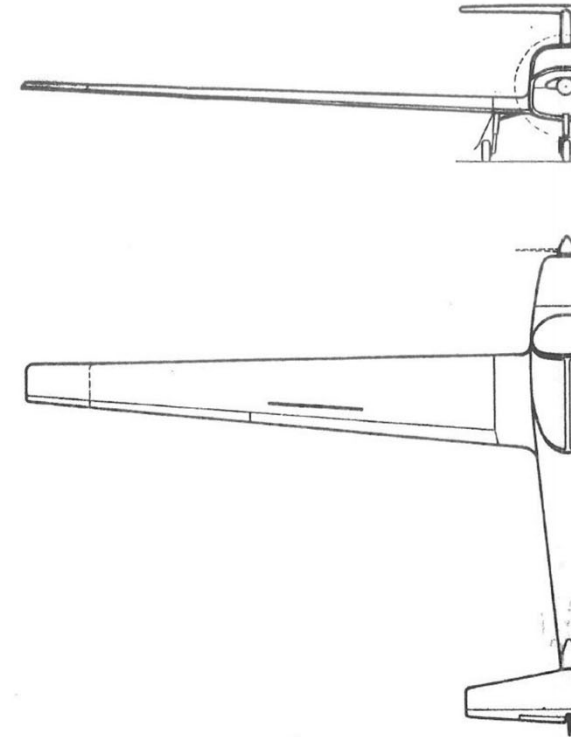


taifun 17 H₂

Anderungen vorbehalten

Agenda

- THWS
- Motivation: CO₂ in Aviation
- Status Update Project Taifun 17H₂
- Propulsion System Comparison
- Outlook Fueling Station



About Us



Technical University
of Applied Sciences
Würzburg-Schweinfurt

- Initially founded as separate technical, economical and art institutes in the 19th Century in the lower Franconia region of Germany.
- Was restructured into a University of Applied Sciences (FH) during 1971
- On the 1st of January, the university was accorded the status of a Technical University of Applied Sciences (TH), and its name was changed to its current form.



Motivation

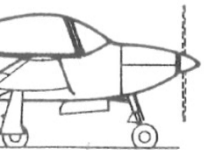
- CO₂-emissions 2022 [1]:
 - overall: 38,5 bn. tons CO₂
 - transportation: 8 bn. tons CO₂
 - aviation: 0,9 bn. tons CO₂
- emissions in g per passenger and kilometer [3]:
 - long-haul flights: 150
 - short-haul flights: 156
 - domestic flights: 255

Project Taifun 17H₂

wingspan: 17 m

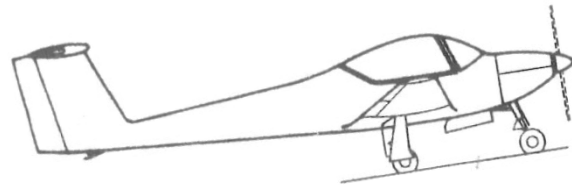
start of development: September 2022

vision: local hydrogen production on airfields
in order to fly CO₂-free.

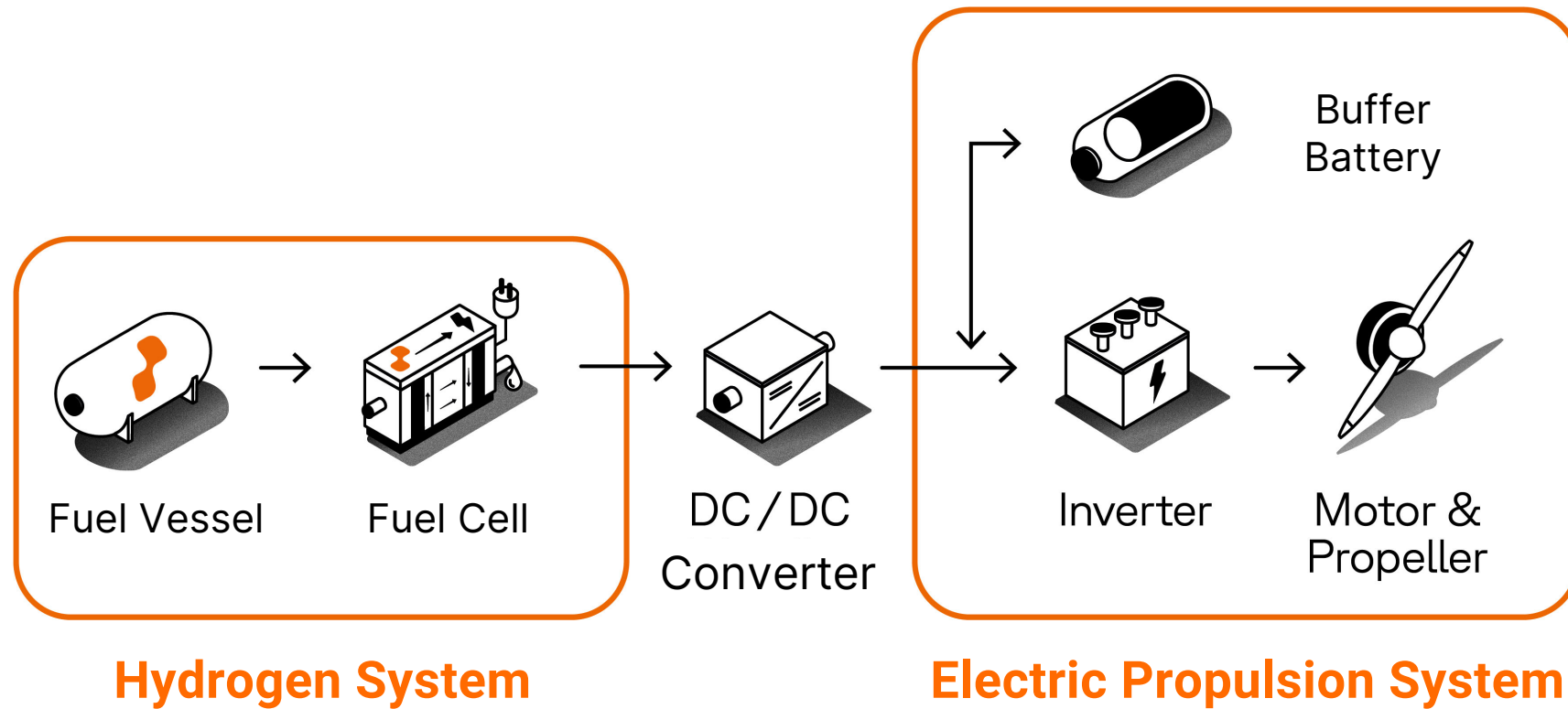


Project Taifun 17H₂

- potential of CO₂-saving in general aviation
- development of a hydrogen based propulsion system for lightaircrafts
- implementation in TMG Taifun 17
 - two seats
 - MTOW: 850 kg
 - max. speed: ~160 km/h
 - max. power output: 60-70 kW
- hybrid system with buffer battery for takeoff-power



Project Taifun 17H₂



FAQ

Feasibility and Practicability

Project Taifun 17H₂

Different requirements to the fuel cell in aviation compared to lab environment

- space reduced → packaging
- weight critical → reduction of components
- temperature (-10 < 40 °C)
- lower atmospheric pressure, e.g. 0,697 bar (a) @FL100 and lower density ($0,905 \frac{\text{kg}}{\text{m}^3}$)

Quelle: „Entwicklung einer Brennstoffzellentestanlage zur Charakterisierung für den Einsatz in der Luftfahrt“, Frederik Jantsch

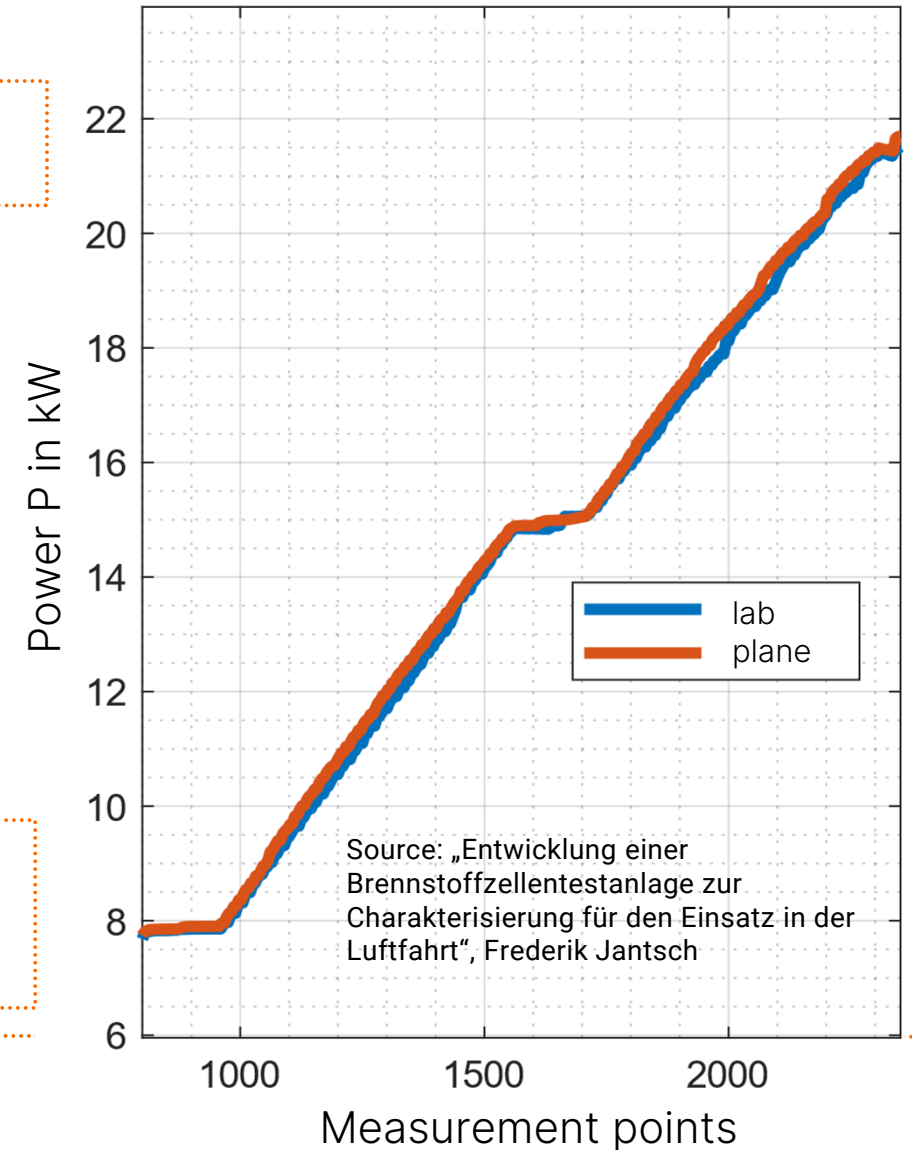


Project Taifun 17H₂

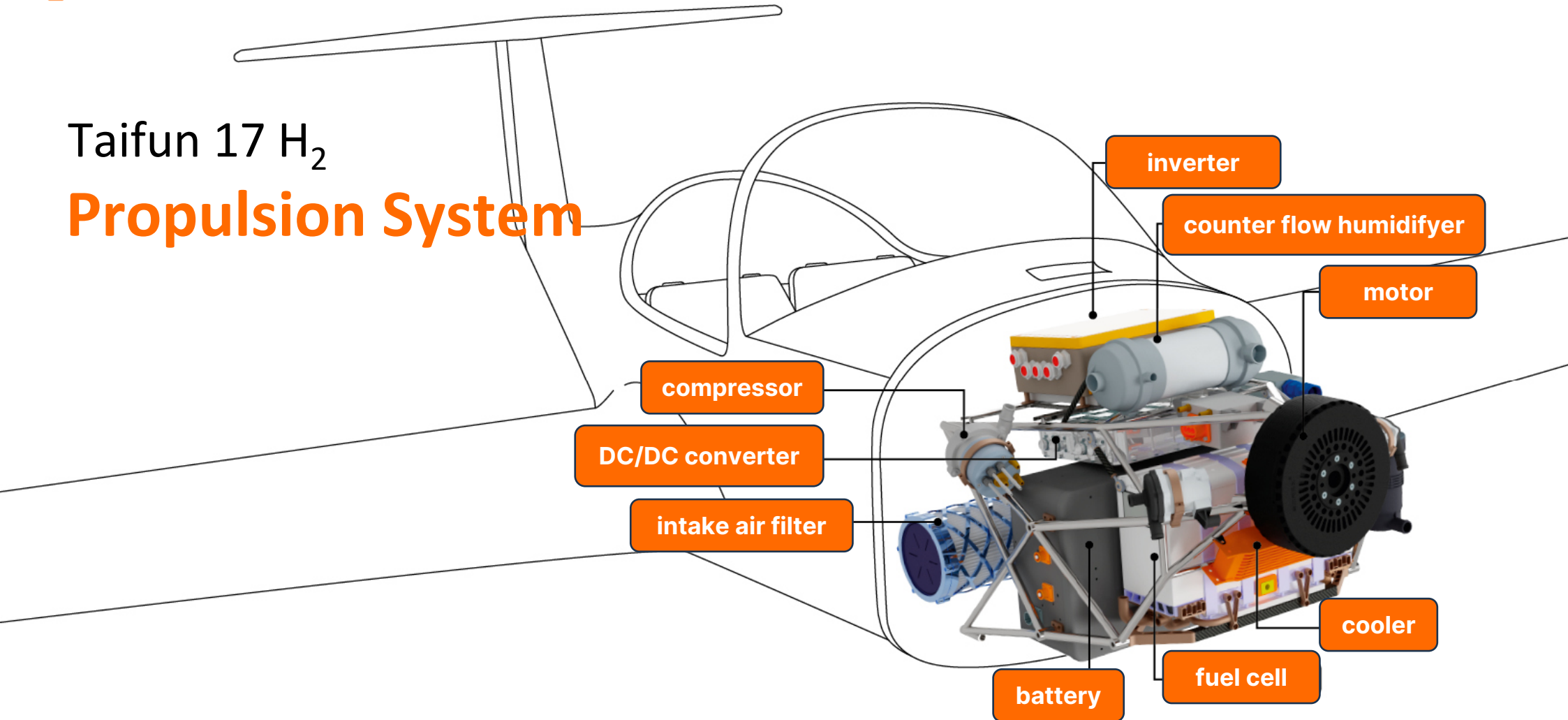
Question: Is preheating in the plane necessary?

current I in A	$1 < I < 180$
λ_{air}	≈ 2.2
rel. humidity in %	≈ 70
\dot{m}_{air} in $\frac{sl}{min}$ at $I < 60 A$	300
\dot{m}_{air} in $\frac{sl}{min}$ at $I > 60 \dots 275$	300 ... 2000
$p_{hydrogen}$ in bar(a)	≈ 1.5
p_{air} in bar(a)	≈ 1.4
starting temp T_{lab} in °C	70
starting temp T_{plane} in °C	10

- external heating is only necessary for removing ice
- effects of degradation were not taken into account



Taifun 17 H₂ Propulsion System



Project Taifun 17H₂

Humidification Systems

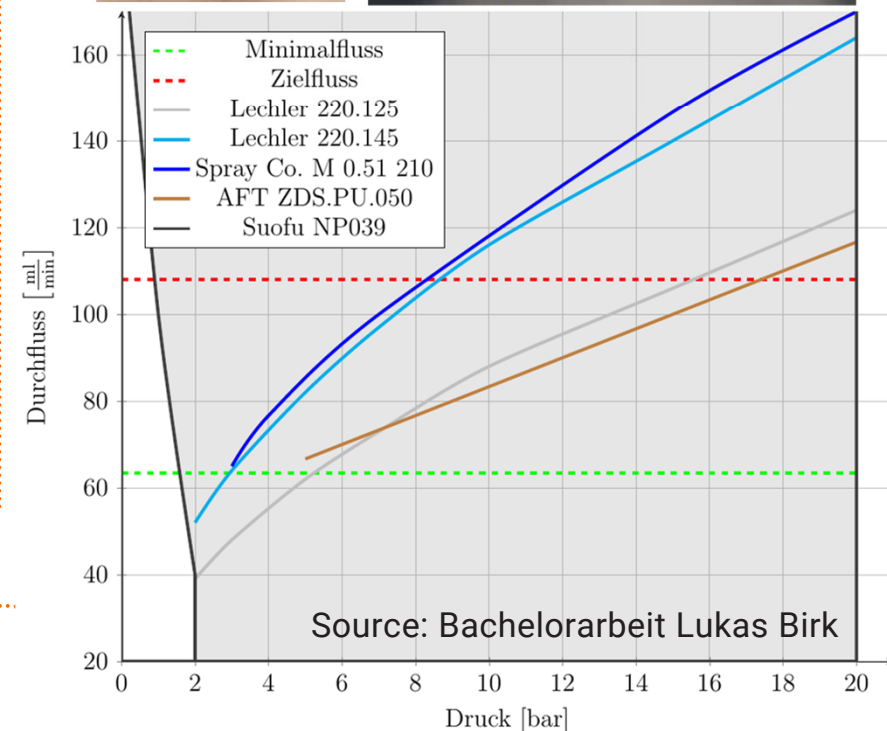
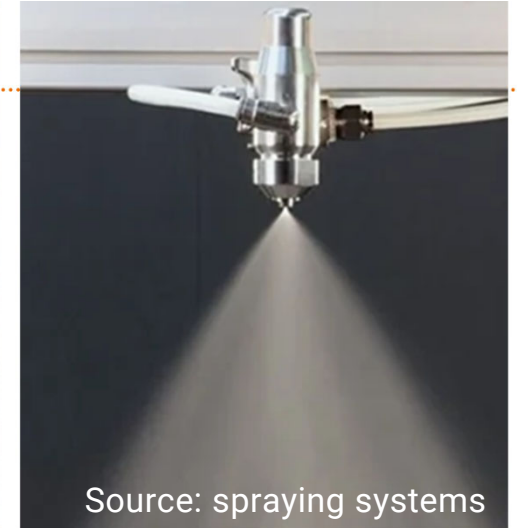
Currently: Counterflow humidification

Future: Active humidification

- precise moisture control
- reaching FC peak performance
- weight reduction of propulsion system
- additional passive cooling through evaporation

Advantage:

- no need for an intercooler
- very dynamic humidity-control
- sufficient humidification guaranteed
- weight reduction



Source: Bachelorarbeit Lukas Birk

FAQ

Sustainability and Efficiency

Comparison of Energystorage/Propulsion

three goals:

- functionality
- efficiency
- cost

	specific energy density	tank-to-prop efficiency	purchase cost
e-Fuel	11,5 kWh/kg	35 %	120.000€
H ₂ -IC	33,33 kWh/kg	35 %	150.000€
H ₂ -FC	33,33 kWh/kg	≥50%	300.000€
battery	0,15 kWh/kg	≥85%	200.000€

Comparison of Energy Storage/Propulsion

	specific energy density	tank-to-prop efficiency	purchase cost
e-Fuel	11,5 kWh/kg	35 %	120.000€
H ₂ -IC	33,33 kWh/kg	35 %	150.000€
H ₂ -FC	33,33 kWh/kg	≥50%	300.000€
battery	0,15 kWh/kg*	≥85%	200.000€

*including battery housing

FAQ

Cost and Profitability

Comparison

General Conditions for the Comparison

Operation conditions:

- 300 h/a
- avg. ~50 kW of power

propulsion variants	est. fuel consumption	fuel prices
Rotax 912 iS	16,5 l/h	2,50 €/l
Rotax 912 iS eFuel	16,5 l/h	4,25 €/l*
Rotax 912 iS H ₂	4,3 kg/h	3 €/kg
60 kW electric	58,8 kWh/h	0,32 €/kWh
60 kW FC-electric	3 kg/h	3 €/kg

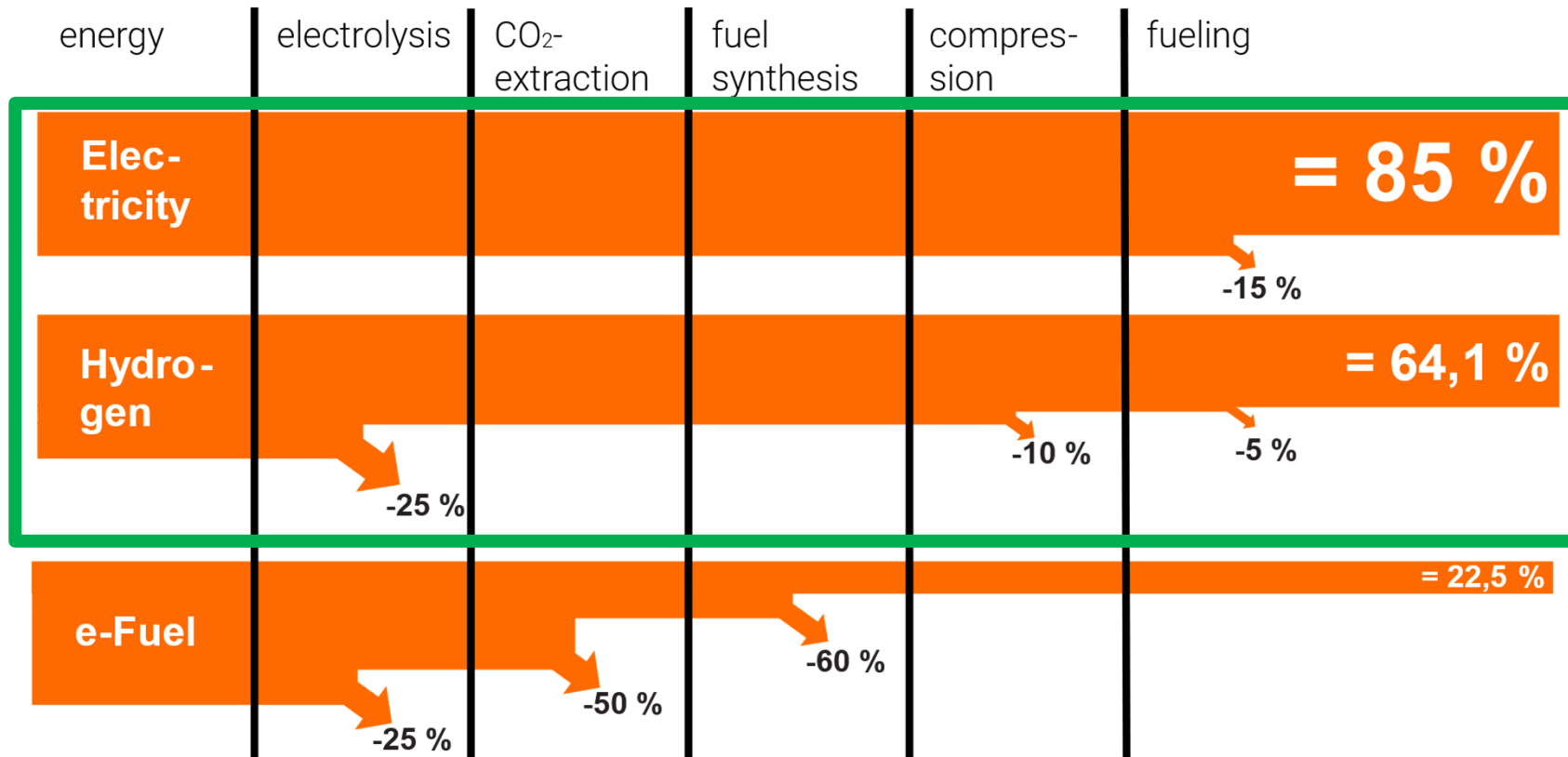
*calculation for local production with feed-in payment of solar energy

Comparison

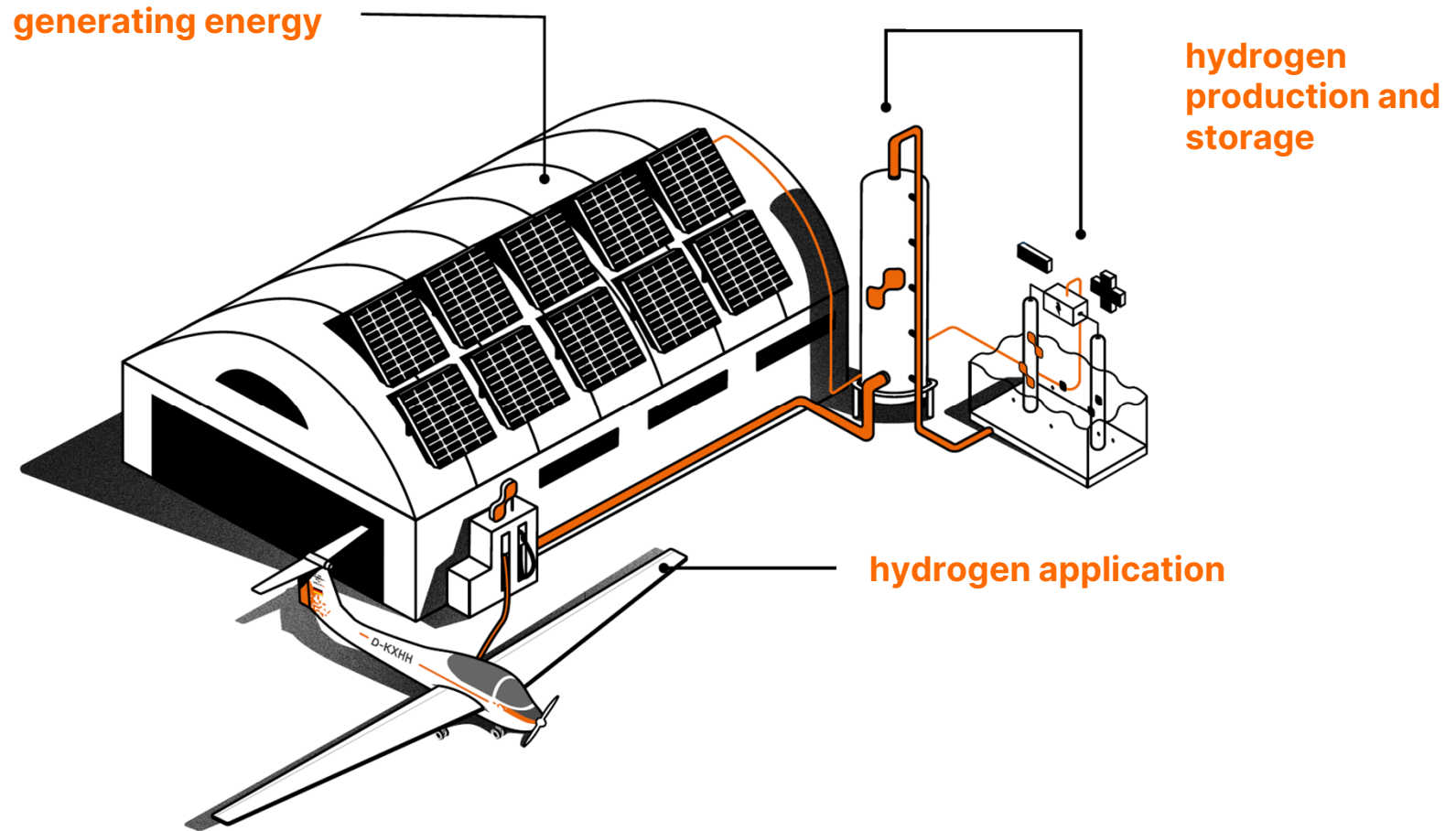
concept	purchase	maintenance p.a.	fuel cost p.a.	cost per hour @15 years
912 iS	120.000 €	3.500 €	12.516 €	80,06 €
H2 IC	150.000 €	4.000 €	3.857 €	59,53 €
H2 FC	300.000 €	2.500 €	2.700 €	84,00 €
electric	200.000 €	2.500 €	5.647 €	71,60 €
912 iS e-Fuel	120.000 €	3.500 €	21.278 €	109,26 €

Fuel Production

Process Steps with Well-to-Tank Efficiency



Vision Zero Emission Flight



Calculation example

Location Information

location	airport Friedrichshafen	airfield in lower Franconia	unit
electricity demand	1460,76	50	MWh
energy price	250	320	€/MWh
hours of sunshine	1700	1600	h/a
peak power (@ 2% area utilization)	2	0,09	MWp
area	150	6,8	ha
avg. savings	365.190	16.000	€/a

Calculation example

Use Case 1

- no electrolysis
- overflow 100 % in-feed
- in-feed payment = 50 €/MWh

	investment	ROI
Friedrichshafen	2.000.000 €	5 years
lower Franconia	~91.000 €	5 years

Calculation example

Use Case 2

- with electrolysis incl. peripherals and installation
- hydrogen production for winter season
- overflow* 100 % in-feed
- in-feed payment = 50 €/MWh

	investment	ROI
Friedrichshafen	~ 2.9 Mio €	7,7 – 7,8 years
lower Franconia	~ 150.000 €	8,7 – 8,8 years

*excl. amount of hydrogen for winter season

Calculation example

Use Case 3

- with electrolysis incl. peripherals and installation
- overflow* 100 % hydrogen production and selling
- hydrogen selling price = 3-8 €/kg

	investment	ROI
Friedrichshafen	~ 2.9 Mio €	6,3 – 7,5 years
lower Franconia	~ 150.000 €	6,9 – 8,5 years

*excl. amount of hydrogen for winter season

Summary

- high potential of CO₂ savings
- adaptive approach to the evaluation of fuel cells in aviation
- hydrogen as promising compromise between range and efficiency
- ROI of << 8 years in specific cases possible
- biggest challenges:
 - acceptance among the population
 - negativity against changes in technology
 - high investment costs

FAQ

Challenges and Outlook



Hydrogen Aircraft